


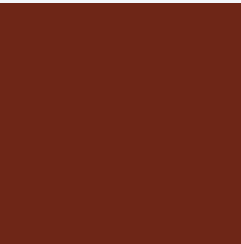





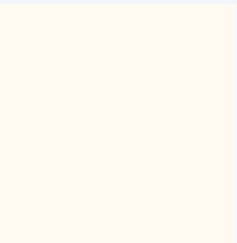
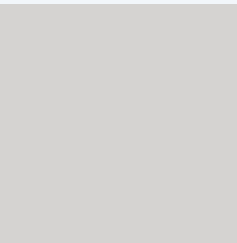


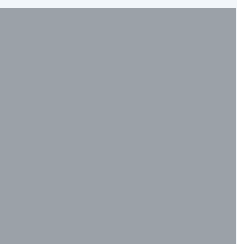
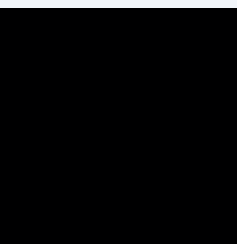
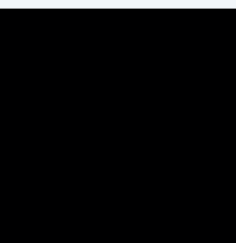
**Natural Tones :**  
A blending of stepped contrasts and subtle shades.

			
Satin Creme	New Bone White	Oyster White	Beige
			
Sandstone	Beige Grey	Toffee	Earthtone
			
Patina Green	Moss Green	New Dark Bronze	





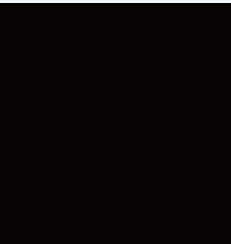

**Historic Shades :**  
Deepened colors that draw from the classic designs.

			
Teal	Interstate Blue	Holly Green	Redwood
			
Burgundy	Chestnut		

**Monotones :**  
Illuminating the neutral spectrum of color saturation and hue.

			
White	Sky White II	Polar White	Agate Grey
			
Slate Grey	Telegrey I	Dark Bronze	Gloss Black
	Meeting FGIA 2604 High Performance Rating Standards with the option to upgrade to FGIA 2605 Superior Performance, Quaker uses sustainable manufacturing techniques in all of its application processes to limit and eliminate excess waste and support Green Enrichment Programs throughout the manufacturing process.		
Black			


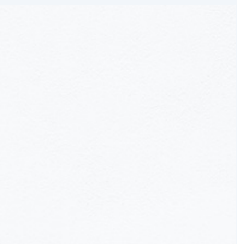

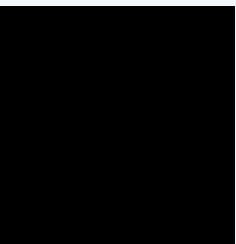
**Textures :**  
Mixed to create visual depth and dimension.

			
Textured Dark Bronze	Textured Dark Grey	Textured Dark Espresso	Textured Dark Espresso Solar LE
			
Textured Black	Textured Black Solar LE		

**Metallics**  
A modern and consistent interpretation of anodized finishes.

			
Clear Anodized	Champagne Light Range	Champagne Dark Range	Dark Bronze Light Range
			<b>Class 1 Anodized</b> An alternative to Resembles Powder Coats, high-performance specialized anodic coatings available upon request.
Dark Bronze Dark Range	Light Bronze	Black Anodized	

**Interior Finish Options\***  
Factory Prefinish options include Paints and Primer.

			
Natural	Primed	White	Black

\* Factory Prefinish Interior Color Options available with TimberVu Windows and Doors only.

CityVu Windows and Doors can be finished with different interior and exterior colors.

Custom Color Matching Options also available.

Actual Product Color could vary from samples shown due to variances in print and product manufacturing processes.





Performance Specifications :

Test Attributes	ASTM Reference Number	FGIA 2604	FGIA 2605
Specific Gravity	D-792	1.3 - 1.9 (Color Specific)	1.4 - 1.9 (Color Specific)
Theoretical Coverage		101 - 148 FT <sup>2</sup> / LB. / MIL.	101 - 138 FT <sup>2</sup> / LB. / MIL.
Optimum Storage		<80° F. <50% RH	<80° F. <50% RH
Particle Distribution		+44 Microns (325 Mesh) (Can Vary with Color Choice)	+44 Microns (325 Mesh) (Can Vary with Color Choice)
Film Thickness	D-1186	1 - 3 Mils	1 - 3 Mils
Gloss % @ 60'	D-523-89	25 - 30%	25 - 30%
Pencil Hardness	D-3363-02	H to 3H	H to 2H
Adhesion	D-3359-02	No lifting of 1/8" squares between scribed lines when cross-hatch adhesion is tested using pre-scribed tape.	No lifting of 1/8" squares between scribed lines when cross-hatch adhesion is tested using pre-scribed tape.
Flexibility	D-522-93a	2Mil or less lay down can withstand 180° bend over 1/8" mandrel without cracking or loss of adhesion.	2Mil or less lay down can withstand 180° bend over 1/8" mandrel without cracking or loss of adhesion.
Impact Resistance	D-2794-93	160 inch / LB. - direct and reverse at 2Mil thickness Impact properties can be influenced by formulation.	100 inch / LB. - direct and reverse at 2Mil thickness Impact properties can be influenced by formulation.
Salt Spray Resistance	B-117-97	Minimum rating of 7 for Procedure A and minimum rating of 8 for Procedure B (ASTM-D-1654-92) after 3000 hours of exposure. Aluminum substrates must be pretreated according to FGIA 2604 specifications.	Minimum rating of 7 for Procedure A and minimum rating of 8 for Procedure B (ASTM-D-1654-92) after 4000 hours of exposure. Aluminum substrates must be pretreated according to FGIA 2605 specifications.
Humidity Resistance	D-2247	Limited Blisters (ASTM-D-714) after 3000 hours of exposure. Aluminum substrates must be pretreated according to FGIA 2604 specifications.	Limited Blisters (ASTM-D-714) after 3000 hours of exposure. Aluminum substrates must be pretreated according to FGIA 2605 specifications.
Chemical Resistance		Very good resistance to most chemicals and solvents. See FGIA 2604 Chemical Resistance Requirements. Some properties could be reduced in low-gloss formulations.	Very good resistance to most chemicals and solvents. See FGIA 2605 Chemical Resistance Requirements. Some properties could be reduced in low-gloss formulations.
Overbake Stability		Can typically withstand 100% overbake without yellowing.	Excellent
Warranties (Painted Aluminum)	Residential Commercial	10 years - Single Family Home 5 years - Multi-Family / Commercial Bldg.	20 years - Single Family Home 15 years - Multi-Family / Commercial Bldg.

Warranties are non-transferable and apply to the original owner. Other exclusions could apply.  
For full warranty information, please go to [www.quakerwindows.com/warranty-information](http://www.quakerwindows.com/warranty-information)

As of 09/01/2018

From Classic Tones to Modern Shades, Quaker Windows and Doors offers the chance to visually compliment the architectural style of your homes design through the creation of a series of designer-driven color palettes.

Bringing Color to Life.



Aluminum Window and Patio Door  
Color Card



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Freeburg, MO 65035  
(800) 347-0438

[www.quakerresidentialwindows.com](http://www.quakerresidentialwindows.com)

Interior and Exterior Color Finish Options